

Material: ONORM G-X 22 CrMoV 12 1

Standard Specification for Steel Castings for Pressure Purposes

Group: Ferrous Stainless Steel Alloys

Sub Group: ONORM G-X 22 CrMoV 12 1 Steel Castings for Pressure Purposes

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 - 0.600	Normalizing or Annealing or Hardening + Tempering	
Silicon	Si %	0.100 - 0.400		
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	11.300 - 12.200		
Molybdenum	Mo %	1.000 - 1.200		
Nickel	Ni %	0.700 - 1.000		
Vanadium	V %	0.250 - 0.350		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	740 - 880
-	-	-	Yield Strength in Mpa	540 min.
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4931	EN	European Union	Casting
1.4931	DIN	Germany	Casting
1.4931	DIN	Germany	Casting
GX23CrMoV12-1	EN	European Union	Casting
GX23CrMoV12-1	AFNOR NF	France	Casting
OTA23VMoCr120	STAS	Romania	Casting
GX23CrMoV12-1	UNI	Italy	Casting

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